

HEAD SUBSTRATE HAVING DATA MEMORY, PRINTING HEAD,  
PRINTING APPARATUS AND PRODUCING METHOD THEREFOR

BACKGROUND OF THE INVENTION

5 Field of the Invention

The present invention relates to a head substrate provided with recording execution means for executing recording according to recording data and memory means for storing various data, a printing head utilizing  
10 such head substrate, and a printing apparatus utilizing such printing head.

Related Background Art

There are already commercialized various printing apparatuses, including such an apparatus having a  
15 replaceable printing head as an ink jet printer. As an example, in the ink jet printer, plural external connection terminals are provided in a printer main body and a printing head, and these terminals are mutually connected when the printing head is mounted on  
20 the printer main body.

In such state, the printer main body can transfer various signals such as a recording image signal and a recording clock signal to the printing head, so that the printing head can execute the recording of the  
25 externally entered image signal at a timing corresponding to the recording clock signal.

In such printer apparatus with the replaceable

printing head, it is now proposed to provide a printing head with various data such as ID (identification) data of the head in readable manner. For this purpose, it is proposed to provide a printing head with data memory means such as ROM (read only memory), as disclosed in the Japanese Patent Application Laid-Open Nos. 3-126560 and 8-177732 and the U.S. Patent Nos. 5,504,507 and 5,363,134.

This type of printing head can be interchangeable mounted on the printer main body and can also store various data by the data memory means in arbitrarily readable manner.

However, in case the printing head is provided with the data memory means such as ROM, it is necessary to provide the printing head and the printer main body with exclusive plural connection terminals for executing the access to the memory. Such configuration increases the dimension of the external connection terminals in the printing head and in the printer main body, with a loss in the productivity thereof.

Also in case various signals are used commonly for the recording operation and the data writing/reading in/from the memory, data may be written by a noise generated in the course of the recording operation. In such case, the stored data are overwritten by the noise so that an error is generated in the data readout.

# SUMMARY OF THE INVENTION

In consideration of the foregoing, a first object of the present invention is to provide a head substrate capable of executing the recording operation and the  
5 memory access while minimizing the increase in the external connection terminals in the presence of the data memory means, a printing head utilizing such head substrate and a printer apparatus utilizing such printing head.

10 A second object of the present invention is to provide a head substrate capable of avoiding unnecessary overwriting of the data stored in the data memory means even in case various signals are used in common for the recording operation and the data  
15 readout, a printing head utilizing such head substrate and a printer apparatus utilizing such printing head.

The above-described objects can be attained, according to the principal configuration and the method of the present invention, by a head substrate for the  
20 printing head, comprising plural external connection terminals for externally and individually entering a binary logic signal indicating whether the recording operation is executed or not, a recording image signal and a clock signal; recording execution means for  
25 executing a recording operation according to the recording image signal and the clock signal entered through the external connection terminals in case the

binary logic signal is in a first state; data memory means for executing a memory access which is at least either of data writing and data readout; and memory access means for recognizing the binary logic signal as  
5 an access permission signal and executing the memory access to the data memory means in a timing corresponding to the clock signal when said logic signal is in a second state.

According to the present invention, there is also  
10 provided a printing apparatus utilizing the above-mentioned printing head.

There is also provided a head substrate, comprising plural external connection terminals for externally entering various signals and driving  
15 electric power; recording execution means for executing a recording operation corresponding to the signals and the electric power externally entered into the external connection terminals; data memory means enabling execution of data writing and data readout; memory  
20 access means for executing data writing into the data memory means according to the signals and the driving electric power externally entered into the external connection terminals and also executing data readout according to the signals; and writing inhibition means  
25 for permanently disabling the data writing into the data memory means by the memory access means.

There is also provided a printing head utilizing

the above-mentioned printing substrate.

There is also provided a printing head, comprising plural external connection terminals for externally and individually entering a binary logic signal indicating whether the recording operation is executed or not, a recording image signal and a clock signal; recording execution means for executing a recording operation according to the recording image signal and the clock signal entered through the external connection terminals in case the binary logic signal is in a first state; data memory means for executing a memory access which is at least either of data writing and data readout; and memory access means for recognizing the binary logic signal in a second state as an access permission signal and, in such second state, executing memory access to the data memory means in a timing corresponding to the clock signal.

There is also provided a printing head comprising plural external connection terminals for externally entering various signals and driving electric power; recording execution means for executing a recording operation corresponding to the signals and the electric power externally entered into the external connection terminals; data memory means enabling data readout; and memory access means for reading data stored in the data memory means, wherein the memory access means is rendered permanently incapable, by writing inhibition

means, of data writing into the data memory means.

There is also provided a printer apparatus provided with the above-mentioned printing head.

There is also provided a method of producing a  
5 head substrate comprising a step of preparing a head  
substrate, including plural external connection  
terminals for externally entering various signals and  
driving electric power, recording execution means for  
executing a recording operation corresponding to the  
10 signals and the electric power externally entered into  
the external connection terminals, data memory means  
capable of execution of data writing and data readout,  
memory access means for executing data writing into the  
data memory means according to the signals and the  
15 driving electric power externally entered into the  
external connection terminals and also executing data  
readout according to the signals, and writing  
inhibition means for permanently disabling the data  
writing into the data memory means by the memory access  
20 means; a step of executing data writing into the data  
memory means by the memory access means; and a step of  
permanently disabling, after the data writing and by  
writing inhibition means, the data writing into the  
data memory means by the memory access means.

25 There is also provided a method of producing a  
printing head comprising a step of preparing a printing  
head including plural external connection terminals for

externally entering various signals and driving electric power, recording execution means for executing a recording operation corresponding to the signals and the electric power externally entered into the external connection terminals, data memory means capable of execution of data writing and data readout, memory access means for executing data writing into the data memory means according to the signals and the driving electric power externally entered into the external connection terminals and also executing data readout according to the signals, and writing inhibition means for permanently disabling the data writing into the data memory means by the memory access means; a step of executing data writing into the data memory means by the memory access means; and a writing inhibition step of permanently disabling, after the data writing and by writing inhibition means, the data writing into the data memory means by the memory access means.

In the present invention, "recording and printing" mean not only providing a recording medium with a meaningful image such as a character or graphics but also providing an image without meaning such as a pattern.

Also the present invention is applicable to a printer for printing on various recording media such as paper, yarn, fibers, fabrics, leather, metal, plastics, glass, wood or ceramics, a copying apparatus, a

facsimile apparatus having a communication system, a  
printer system consisting of combination of a  
communication system and a printer unit, a word  
processor having a printer unit, and an industrial  
5 recording apparatus combined with various processing  
units in complex manner.

Also the "head substrate" used herein does not  
indicate a substrate consisting of silicon  
semiconductor but indicates a substrate in which  
10 circuit (functional) elements and wirings are  
incorporated for example with deposition films through  
a semiconductor manufacturing process.

Also various means referred to in the present  
invention may be suitably so formed as to realize the  
15 desired functions, and include, for example, an  
exclusive hardware, a computer provided with  
appropriate functions by a program, functions realized  
within a computer by an appropriate program, and  
combinations thereof.

20

#### BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a block diagram showing the circuit  
configuration of the head substrate in an embodiment of  
the present invention;

25 Fig. 2 is an external perspective view of a  
printer apparatus;

Fig. 3 is a schematic block diagram showing the



circuit configuration of the printer apparatus;

Figs. 4 and 5 are charts showing drive signals;

Fig. 6 is a block diagram showing the circuit  
configuration of a second variation of the head  
5 substrate;

Fig. 7 is a block diagram showing the circuit  
configuration of a third variation of the head  
substrate;

Fig. 8 is a block diagram showing the circuit  
10 configuration of a fourth variation of the head  
substrate;

Fig. 9 is a block diagram showing the circuit  
configuration of a fifth variation of the head  
substrate;

Fig. 10 is a block diagram showing the circuit  
15 configuration of a second embodiment of the head  
substrate of the present invention;

Fig. 11 is a schematic view showing the producing  
steps for the printing head, together with the state of  
20 use of the printer apparatus; and

Fig. 12 is a schematic view showing the producing  
steps for the printing head of a variation, together  
with the state of use of the printer apparatus.

## 25 DESCRIPTION OF THE PREFERRED EMBODIMENTS

An embodiment of the present invention will be  
explained in the following, with reference to the

attached drawings, in which Fig. 1 is a block diagram showing the circuit configuration of the head substrate in an embodiment of the present invention; Fig. 2 is an external perspective view of a printer apparatus; Fig. 3 is a schematic block diagram showing the circuit configuration of the printer apparatus; and Figs. 4 to 8 are block diagrams showing the circuit configuration in variations of the head substrate.

As shown in Fig. 3, an image processing system 100 of the present embodiment is provided with a host computer 200 constituting a central processing unit and an ink jet printer 300 constituting a printing apparatus, which are connected through a communication cable 210.

The ink jet printer 300 of the present embodiment is provided, as shown in Fig. 2, with a recording head 400, which is composed of a head substrate 401 and a cover member (not shown). As shown in Fig. 1, the head substrate 401 is provided with a base substrate 410, on which various elements and circuit are formed with films and others.

In the head substrate 401 of the present embodiment, the front edge portion of the surface of the base substrate 410 bears plural heater elements (heat generating elements) 411, constituting a heater portion 412. Ends of the plural heater elements 411 are electrically connected respectively to the source

electrodes of plural power transistors 413, which constitute a driver circuit 414.

The other ends of the plural heater elements 411 and the drain electrodes of the plural power transistors 413 are electrically connected to a pair of heater power supply terminals 415, 416 constituting the external connection terminals and the gate electrodes of the plural power transistors 413 are electrically connected respectively to plural AND gates 418 of a heater logic circuit 417. The heater logic circuit 417, the driver circuit 414 and the heater unit 412 constitute recording execution means.

The heater element 411 is composed of a film for example of tantalum nitride, tantalum-aluminum, tantalum-silicon nitride etc. and generates heat by a driving electric power supplied from the driver circuit 414 through the heater power supply terminals 415, 416.

These plural AND gates 418 are matrix wired in plural control blocks, and plural block terminals 419 constituting the external connection terminals are connected to the plural AND gates 418 in each block. Also the plural AND gates 418 are connected to a pulse terminal 420 which is an external connection terminal, and to a latch circuit 421 which is connected in parallel to a shift register 422.

The latch circuit 421 and the shift register 422 are connected in common to a reset terminal 423

constituting an external connection terminal, and also  
respectively connected to clock terminals 424, 425  
constituting also the external connection terminals.  
The shift register 422 is also connected to a data  
5 terminal 426, which constitutes another external  
connection terminal.

The block terminal 419 receives a selection signal  
for selecting the plural control blocks of the plural  
heater elements 411, while the pulse terminal 420  
10 receives a recording pulse signal for controlling the  
heat generating time of the heater element 411. The  
reset terminal 423 receives a reset signal, for  
resetting the latch circuit 421 and the shift register  
422, as a binary logic signal corresponding to presence  
15 or absence of the recording operation (whether or not  
to execute the recording operation).

The clock terminal 424 receives a latch signal for  
controlling the data latching operation of the latch  
circuit 421, and the clock terminal 425 receives a  
20 printing clock signal for determining the frequency of  
data shifting in the shift register 422.

The data terminal 426 receives a serial image  
signal, which is converted into by the shift register  
422 into a parallel signal, which is temporarily held  
25 by the latch circuit 421 and is supplied through the  
AND gates 418 to the driver circuit 414, whereby the  
plural heater elements 411 generate heat corresponding

the recording control signal.

On the base substrate 410, there is also formed a sensor unit 430 composed of a temperature sensor and a temperature holding sensor, and the sensor unit 430 is  
5 connected to a pair of sensor terminals 431 constituting the external connection terminals. The external connection terminals also include a pair of power supply terminal 432, 433 which are connected to various units.

10 The sensor unit 430 executes heating (for heat-retaining) of the base substrate 410 and measurement of temperature thereof, and the sensor terminal 431 receives a control signal for the sensor unit 430. Power supply terminals 432, 433 receive the driving  
15 electric power to be supplied to various units, including the heater logic circuit 417.

In the head substrate 401 of the present embodiment, there is formed a fuse ROM 441 as data memory means on the surface of the base substrate 410,  
20 and a fuse logic circuit 442 constituting memory access means is formed so as to surround the fuse ROM 441.

The fuse ROM 441 records various data such as the ID code of the printing head 400 and the function characteristics of the heater unit 412 prior to the  
25 shipment, and the heater logic circuit 442 executes memory access, including the data recording and the data readout, to the fuse ROM 441. The fuse ROM 441 in

the present embodiment is provided with a memory capacity not exceeding 100 bits, since the data to be stored therein are the ID code and the function characteristics as explained above.

5           In the printing head 400 of the present embodiment, the fuse logic circuit 442 is connected in common to the aforementioned external connection terminals 423, 425, 426 connected to the recording logic circuit 417, through a signal wiring 444  
10           constituting common terminal wiring means.

          Consequently, the reset signal for the shift register 422 and the latch circuit 421, entered externally to the reset terminal 423, is also supplied to the fuse logic circuit 442 through the signal wiring  
15           444, whereby the fuse logic circuit 442 recognizes the reset signal of a second state as an access permission signal.

          Also the input signal for the shift register 422, entered externally to the clock terminal 425, is  
20           supplied as a memory clock signal to the fuse logic circuit 442, whereby the data read therefrom are serially transferred through a signal wiring 446 to the data terminal 426.

          The fuse logic circuit 442, being enabled for  
25           memory access to the fuse ROM 441 upon recognizing the access permission signal as explained above, reads the data stored in the fuse ROM 441 if the memory clock

signal is externally entered in this state.

The fuse logic circuit 442 is also connected to a pair of memory power supply terminals 447, 448 constituting external connection terminals, and the  
5 fuse logic circuit 442 executes the memory access by the driving electric power supplied through these terminals 447, 448.

In the recording head including the head substrate 401 of the present embodiment, a sealing member  
10 constituting partitions of a predetermined shape and a cover member consisting of a cover substrate are adhered to the surface of the head substrate 401 to form, on the surface of the head substrate 401, nozzles corresponding to the heater elements, ink supply paths  
15 and an ink holding portion (not shown) including ink reservoirs, by the partitions of the sealing member.

In the ink jet printer 300 of the present embodiment, the recording head 400 of the above-described configuration is detachably mounted, as shown  
20 in Fig. 2, on a carriage 303 of a head moving mechanism 302, and the carriage 303 is supported movably in the main scanning direction, for example by a guide shaft 304.

The recording head 400 is provided with the plural  
25 external connection terminals 415, ... as explained in the foregoing, and plural external connection terminals (not shown) of an corresponding arrangement are also

provided on the carriage 303. Therefore, when the recording head 400 is mounted on the carriage 303, the plural external connection terminals 415, ... of the recording head 400 are respectively connected to those  
5 of the carriage 303.

In a position opposed to the recording head 400 mounted on the carriage 303, there is provided a platen roller 305 for supporting and conveying a recording sheet P constituting the recording medium, and the  
10 platen roller 305, etc. constitute a sheet feeding mechanism 306 for conveying the recording sheet P in successive manner in the sub scanning direction.

The head moving mechanism 302 and the sheet feeding mechanism 306 are connected to a movement  
15 control circuit 311, which is in turn connected to a microcomputer 312. The microcomputer 312 comprehensively controls the head moving mechanism 302 and the sheet feeding mechanism 306, thus constituting relative movement means for causing the surface of the  
20 recording sheet P to move relative to the ink discharging position of the recording head 400.

The microcomputer 312 is also connected to a data input circuit 313 constituting recording input means, a data readout circuit 314 constituting access control  
25 means, a communication I/F 315, etc., and the host computer 200 is connected to the communication I/F 315 through the communication cable 210.



The data input circuit 313 is connected to the heater logic circuit 417 of the recording head 400 through the carriage 303, and the data readout circuit 314 is connected to the fuse logic circuit 442 of the recording head 400 through a connector of the carriage 303.

At the execution of image recording, the data input circuit 313 supplies the heater logic circuit 417 of the recording head 400 with a recording image signal, and, at the execution of memory access, the data readout circuit 314 reads the stored data of the fuse ROM 441 from the fuse logic circuit 442 of the recording head 400.

For more detailed explanation, various signals are shown in timing charts shown in Figs. 4 and 5.

The data input circuit 313 retains the reset signal at the first (low) state as shown in Fig. 4 at the execution of the image recording, and individually transmits the recording image signal and the recording clock signal thereby causing the heater logic circuit 417 etc. to execute the recording operation. Thus this first state corresponds to a state in which the recording operation is executed. In this period (T in Fig. 4), the heater control signals (for example HEAT and BLOCK) vary the state, but the reset signal (RST) and the latch signal (LTCLK) are not varied in the logic state.

On the other hand, the data readout circuit 314 retains, at the execution of memory access, the reset signal at the second (high) state (cf. Fig. 5) and transmits the memory clock signal, and serially  
5 receives the readout data serially transferred in synchronization therewith from the fuse logic circuit 442.

When the reset signal is shifted to the high state, the shift register 422 and the latch circuit 421  
10 are retained in a continued reset state, whereby the recording operation is not executed even if various signals are exchanged through the external connection terminals in such memory access state. As the fuse  
logic circuit 442 executes the memory access only when  
15 the memory clock signal is entered in the high state of the reset signal, the memory access is not executed during the execution of the recording operation.

In the present embodiment shown in Fig. 5, the reset signal is used for switching the recording  
20 operation and the memory access, but there may also be employed any other signal such as the latch signal (LTCLK) that does not change the logic state at the transfer of the recording signal. In the embodiment shown in Fig. 5, the reset signal is used for switching  
25 the recording operation and the memory access, while the latch signal is used for switching a head data processing mode and a process for data input/output and

data writing.

The microcomputer 312 comprehensively controls the circuits 311, 313 and 314, thereby supplying the recording image signal, entered from the host computer 200 to the communication I/F 315, to the data input circuit 313 and outputs the data, read by the data readout circuit 314 from the recording head 400, to the host computer 200 through the communication I/F 315.

The ink jet printer 300 of the present embodiment is also provided with an ink tank (not shown) constituting ink supply means, and such ink tank is connected to the ink supporting portion of the recording head 400 through a socket member (not shown) of the carriage 303. The ink tank is filled in advance with liquid ink and supplies the printing head 400 with such ink.

In the image processing system 100 of the above-described configuration of the present embodiment, the host computer 200 supplies the ink jet printer 300 with the recording image signal, which is outputted by the ink jet printer 300 onto the recording sheet P.

In such operation, under the control by the microcomputer 312, the head moving mechanism 302 moves the recording head 400 in the main scanning direction, while the sheet feeding mechanism 306 moves the recording sheet P in the sub-scanning direction, and the data input circuit 313 enters the recording image

signal into the printing head 400 in synchronization with these operations.

5       The recording head 400 supports, in the ink supporting portions, the ink constantly supplied from the ink tank, and the heater logic circuit 417 selectively drives the plural heater elements 411 according to the entered recording image signal. The liquid ink in the ink supporting portion generate bubbles by the selective heat generation of the plural heater elements (heat generating elements), whereby ink  
10       droplets are discharged and deposited onto the recording sheet P in relative movement, thereby forming a dot matrix image.

15       In the image processing system 100 of the present embodiment, the recording head 400 is provided with the fuse ROM 441, and the ID code and the function characteristics of the heater unit 412 are recorded in the fuse ROM 441 at a time after the manufacture of the recording head 400 and prior to the shipment thereof.

20       When the recording head 400, shipped after such data recording, is mounted in the ink jet printer 300, it is rendered capable, by the data readout circuit 314, of reading the stored data from the fuse ROM 441 of the recording head 400.

25       The ink jet printer 300 is therefore rendered possible to regulate the electric power supplied to the heater unit 412 according to the function

characteristics thereof read from the fuse ROM 441 of the recording head 400 and to inform the host computer 200 of the ID code of the recording head 400.

Also in the ink jet printer 300 of the present  
5 embodiment, the printing head 400 is provided with the fuse ROM 441 as explained in the foregoing, but the signals for access to such memory are entered by the external connection terminals 423, 425, 426 used for the recording operation.

10 In such configuration, it is not required to provide the printing head 400 with the additional terminals exclusive for the access to the fuse ROM 441, thereby allowing to reduce the dimension and weight of the printing head 400 and to improve the production  
15 capability thereof. Similarly it is not required to provide the carriage 300 with the additional terminals, so that the ink jet printer 300 can be realized compacter and lighter with improved production capability.

20 As various signals in the recording operation are utilized for the signals for memory access as explained in the foregoing, the data readout circuit 314 and the data input circuit 313 can be formed in common in a large proportion of the hardware in the ink jet printer  
25 300, whereby the ink jet printer 300 can be simpler in structure and smaller in dimension and weight.

The present invention is limited to the foregoing

embodiment but includes various modifications within the scope of technical concept of the present invention. For example, the foregoing embodiment has shown an ink jet printer of electrothermal conversion type, but the present invention is applicable to the  
5 printer apparatus of various types in which the printing head is replaceable.

Also in the foregoing embodiment, the ink jet printer 300 and the printing head 400 utilize a data  
10 terminal 426 for serially transferring the recording image signal and the data read from the fuse ROM 441, but these may be transferred in parallel through plural external connection terminals.

Also in the foregoing embodiment, the fuse ROM 441  
15 and the fuse logic circuit 442 are formed, together with the heater unit 412 and the heater logic circuit 417, on a single base substrate 410 with layered structure, but it is also possible to mount an independent chip constituting the fuse ROM 441 or the  
20 fuse logic circuit 442 on the base substrate 410. However, incorporation of these elements into a single base substrate enables further compactization and cost reduction.

Also in the foregoing embodiment, the reset signal  
25 for the shift register 422 and the latch circuit 421 is used as the access permission signal for the fuse logic circuit 442, but it is also possible, as in the case of

a head substrate 500 shown in Fig. 6, to utilize the latch signal for the latch circuit 421, entered externally to the clock terminal 424, for this purpose.

Also in the foregoing embodiment, the shift register 422 and the latch circuit 421 utilize a reset signal in common, but there may be employed separate signals for this purpose, and, in such case either of such signals may be utilized as the access permission signal for the fuse logic circuit 442.

Also in the foregoing embodiment, the ink jet printer 300 causes the fuse logic circuit 442 to only execute the readout of the data stored in the fuse RPM 1441, but it is also possible to execute the data writing or to selectively execute the data readout and the data writing.

However, if the content of the memory access is increased as explained above, there are required control signals therefor and it is preferable, as in the head substrate 510 shown in Fig. 7, to connect the fuse logic circuit 442 to four external connection terminals 423 to 426.

It is already explained that the mutual erroneous operations do not occur between the recording operation and the memory access in the foregoing embodiment, but, if it is desired to more strictly prevent such erroneous operations, it is preferable, as in the head substrate 520 shown in Fig. 8, to additionally provide

an external connection terminal 521 exclusive for externally entering the enable signal for the memory access.

It is also possible, as in the head substrate 530 shown in Fig. 9, to connect the heater power supply terminals 415, 416 for supplying the heater unit 412 with the driving electric power, also to the fuse logic circuit 442, thereby dispensing with the exclusive memory power supply terminals 447, 448 for supplying the fuse logic circuit 442 with the driving electric power.

In such configuration, there are not exclusive external connection terminals connected to the fuse logic circuit 442, so that the printing head and the printer apparatus utilizing a head substrate 530 can be made satisfactorily small and light. It is likewise possible to connect the fuse logic circuit 442 to the power supply terminals 432, 433 thereby dispensing with the heater power supply terminals 415, 416.

Also in the foregoing printing head 400, the presence or absence of the operation of the heater unit 412 is eventually determined by the presence or absence of the recording pulse signal externally entered into the pulse terminal 420, so that it is possible to utilize various signals of the fuse logic circuit 417 for the memory access operation by terminating the recording pulse signal at the execution of the memory



28. A printing apparatus according to claim 27,  
wherein the recording is executed by discharging ink by  
the heat of said heat generating element.

5           29. A printing apparatus according to claim 24,  
wherein said recording execution means includes a heat  
generating element for recording.

30. A printing apparatus according to claim 29,  
10 wherein the recording is executed by discharging ink by  
the hat of said heat generating element.

31. A head substrate of a printing head  
detachably mounted on a printer main body, comprising:  
15           plural external connection terminals for  
externally entering various signals and a driving  
electric power;

            recording execution means for executing a  
recording operation according to the various signals  
20 and the driving electric power externally entered into  
said external connection terminals;

            data memory means for executing data writing and  
data readout;

            memory access means for executing the data writing  
25 into said data memory means in response to the various  
signals and the driving electric power externally  
entered into said external connection terminals and the

data readout corresponding to the various signals; and  
writing inhibition means for permanently disabling  
the data writing into said data memory means by said  
memory access means.

5

32. A head substrate according to claim 31,  
wherein:

said writing inhibition means is adapted for  
cutting off an electric power wiring for supplying the  
10 driving electric power for data writing from said  
external connection terminals to said memory access  
means.

33. A head substrate according to claim 31,  
15 further comprising:

common terminal wiring means for connecting said  
memory access means and said recording execution means  
to a common external connection terminal.

20 34. A head substrate according to claim 31,  
wherein:

said external connection terminals receive, at one  
thereof, from the exterior, an access permission signal  
for permitting the data writing;

25 said memory access means executes data writing  
into said data memory means when the access permission  
signal is externally entered from said external

connection terminal; and

said writing inhibition means is adapted for cutting off an electric power wiring for supplying the driving electric power for data writing from said external connection terminal to said memory access means.

35. A head substrate according to any of claims 31 to 34, wherein:

10        said memory access means writes data of plural kinds in succession in said data memory means; and  
      said writing inhibition means individually disables data overwriting for the data of the plural kinds written in succession in said data memory means  
15        by said memory access means.

36. A head substrate according to any of claims 31 to 34, wherein:

      said plural external connection terminals  
20        externally receive, as the various signals, a binary logic signal corresponding to whether or not to execute the recording, a recording image signal and a clock signal;

      said recording execution means is adapted for  
25        executing a recording operation by externally receiving the recording image signal and the clock signal when said binary logic signal externally entered from said

external connection terminals is in a first state; and

said memory access means is adapted for executing  
at least either of data writing into or data readout  
from said data memory means at a timing corresponding  
5 to the clock signal, when said binary logic signal  
externally entered into said external connection  
terminal is in a second state.

37. A head substrate according to any of claims  
10 31 to 34, wherein:

said recording execution means is adapted for  
executing a recording operation based on the recording  
image signal serially entered into a specified one of  
said external connection terminals; and

15 said memory access means is adapted for writing  
data, serially entered from said specified one of said  
external connection terminals, into said data memory  
means, and serially outputting the data read from said  
data memory means to said specified one of said  
20 external connection terminals.

38. A head substrate according to any of claims  
31 to 34, wherein:

said recording execution means is adapted for  
25 executing a recording operation based on the recording  
image signal parallel entered into specified ones of  
said external connection terminals; and

said memory access means is adapted for writing data, parallel entered from said specified plurality of said external connection terminals that parallel receive the recording image signal, into said data memory means, and for serially outputting the data, read from said data memory means, to said specified plurality of said external connection terminals that parallel receive the recording image signal.

10           39. A head substrate according to claim 36, wherein the clock signal for executing the recording operation and the clock signal supplied to said memory access means are used in common.

15           40. A printing head detachably mounted in a printer main body, comprising a head substrate according to any of claims 31 to 34.

20           41. A printing head according to claim 40, wherein said recording execution means includes a recording element for recording.

25           42. A printing head according to claim 41, wherein said recording element is a heat generating element.

          43. A printing head according to claim 42,

wherein the recording is executed by discharging ink by the heat of said heat generating element.

44. A printing head detachably mounted in a  
5 printer main body, comprising a head substrate  
according to claim 36.

45. A printing head detachably mounted in a  
printer main body, comprising a head substrate  
10 according to claim 37.

46. A printing head detachably mounted in a  
printer main body, comprising a head substrate  
according to claim 38.

15 47. A printing head detachably mounted on a  
printer main body, comprising:

plural external connection terminals for  
externally entering various signals and a driving  
20 electric power;

recording execution means for executing a  
recording operation according to the various signals  
and the driving electric power externally entered into  
said external connection terminals;

25 data memory means capable of data readout; and  
memory access means for reading data stored in  
said data memory means;

wherein said memory access means is rendered, by writing inhibition means, permanently incapable of data writing into said data memory means.

5           48. A printing head according to claim 47,  
wherein said recording execution means includes a recording element for recording.

10           49. A printing head according to claim 48,  
wherein said recording element is a heat generating element.

15           50. A printing head according to claim 49,  
wherein the recording is executed by discharging ink by the heat of said heat generating element.

20           51. A method for producing a printing head detachably mounted on a printer main body, comprising:  
a step of preparing a head substrate including plural external connection terminals for externally entering various signals and a driving electric power; recording execution means for executing a recording operation according to the various signals and the driving electric power externally entered into said  
25 external connection terminals; data memory means capable of executing data writing and data readout; memory access means for executing the data writing into

said data memory means in response to the various signals and the driving electric power externally entered into said external connection terminals and executing the data readout corresponding to the various signals; and writing inhibition means for permanently  
5 disabling the data writing into said data memory means by said memory access means;

a step of executing data writing into said data memory means by said memory access means; and

10 a writing inhibition step of permanently disabling, by said writing inhibition means after the data writing, the data writing into said data memory means by said memory access means.

15 52. A method for producing the head substrate according to claim 51, wherein:

said writing inhibition means is adapted for cutting off an electric power wiring for supplying the driving electric power for data writing from said  
20 external connection terminals to said memory access means.

53. A method for producing the head substrate according to claim 51, wherein:

25 said writing inhibition means is adapted for cutting off a signal wiring for connecting said external connection terminals, externally receiving an



access permission signal for permitting the data writing, and said memory access means.

54. A method for producing the head substrate  
5 according to any of claims 51 to 53, wherein:  
said data writing step writes data of plural kinds in succession in said data memory means by said memory access means; and

10 said writing inhibition step individually disables data overwriting for the data of the plural kinds written in succession in said data memory means by said memory access means.

55. A method for producing a printing head  
15 detachably mounted on a printer main body, comprising:  
a step of preparing a printing head including plural external connection terminals for externally entering various signals and a driving electric power; recording execution means for executing a recording  
20 operation according to the various signals and the driving electric power externally entered into said external connection terminals; data memory means capable of executing data writing and data readout; memory access means for executing the data writing into  
25 said data memory means in response to the various signals and the driving electric power externally entered into said external connection terminals and

executing the data readout corresponding to the various signals; and writing inhibition means for permanently disabling the data writing into said data memory means by said memory access means;

5           a step of executing data writing into said data memory means by said memory access means; and

          a writing inhibition step of permanently disabling, by said writing inhibition means after the data writing, the data writing into said data memory  
10       means by said memory access means.

56. A method for producing the printing head according to claim 55, wherein:

          said writing inhibition means is adapted for  
15       cutting off an electric power wiring for supplying the driving electric power for data writing from said external connection terminals to said memory access means.

20           57. A method for producing the head substrate according to claim 55, wherein:

          said writing inhibition means is adapted for cutting off a signal wiring for connecting said external connection terminals, externally receiving an  
25       access permission signal for permitting the data writing, and said memory access means.

58. A method for producing the printing head according to any of claims 55 to 57, wherein:

said data writing step writes data of plural kinds in succession in said data memory means by said memory access means; and

said writing inhibition step individually disables data overwriting for the data of the plural kinds written in succession in said data memory means by said memory access means.

10

59. A printing apparatus comprising:

a printing head according to claim 44;

input means for individually transmitting various signals respectively to a plurality of said external connection terminals of said printing head, thereby causing said recording execution means to execute a recording operation; and

memory readout means for transmitting various signals to said plural external connection terminal of said printing head, thereby causing said memory access means to execute the data readout.

60. A printing apparatus comprising:

a printing head according to claim 45;

input means for individually transmitting various signals respectively to a plurality of said external connection terminals of said printing head, thereby

causing said recording execution means to execute a recording operation; and

memory readout means for transmitting various signals to said plural external connection terminals of said printing head, thereby causing said memory access means to execute the data readout.

61. A printing apparatus comprising:

a printing head according to claim 46;

input means for individually transmitting various signals respectively to a plurality of said external connection terminals of said printing head, thereby causing said recording execution means to execute a recording operation; and

memory readout means for transmitting various signals to said plural external connection terminals of said printing head, thereby causing said memory access means to execute the data readout.

62. A printing apparatus comprising:

a printing head according to claim 44;

wherein said recording input means is adapted for individually transmitting a binary logic signal of a second state and various signals such as a recording image signal and a recording clock signal respectively to a plurality of said external connection terminals of said printing head; and

said memory readout means is adapted for transmitting the binary logic signal of the second state and the memory clock signal, etc. to the plurality of said external connection terminals of said printing head.

63. A printing apparatus comprising:

a printing head according to claim 45;

wherein said recording input means is adapted for serially transmitting the recording image signal to a specified one of said external connection terminals of said printing head; and

said memory readout means is adapted for serially receiving the data read by said memory access means, from the specified one of said external connection terminals that serially receives the recording image signal.

64. A printing apparatus comprising:

a printing head according to claim 46;

wherein said recording input means is adapted for parallel transmission of the recording image signal to a specified plurality of said external connection terminals; and

said memory readout means is adapted for parallel reception of the data read by said memory access means, from the specified plurality of said external

connection terminals that receives in parallel the recording image signal.

5           65. A printing apparatus comprising:  
a printing head according to claim 47; and  
means for driving said printing head.

10           66. A printing apparatus according to claim 65,  
wherein said recording execution means includes a  
recording element for recording.

15           67. A printing apparatus according to claim 66,  
wherein recording element is a head generating element  
and ink is discharged by the heat generated by said  
heat generating element.